



# Techniclean<sup>™</sup> MP

Multi-purpose process cleaner for ferrous metals

#### Description

Castrol Techniclean<sup>™</sup> MP is an aqueous, alkaline industrial multi-purpose cleaner containing biodegradable surfactants and corrosion inhibitors.

## Application

Techniclean MP is a multi-purpose process cleaner for precision cleaning of ferrous metals to the most demanding specifications in a wide range of modern equipment, which includes spray and flood wash as well as all types of dip and ultrasonic applications.

Techniclean MP may be used on aluminium with caution: test a sample first to ensure no staining or corrosion, as temperature, concentration and exposure time are all important.

Techniclean MP effectively removes soluble oils, light-medium duty neat cutting or forming oils, lubrication oils, soft film corrosion preventives, swarf and general dirt.

	Spray	Flood Wash	Dip	Ultrasonic Dip
Concentration Range:	1 - 5%	1 - 5%	1 - 20%	1 - 20%
Temperature Range:	50 - 65 °C	40 - 65 °C	up to 40 °C	up to 50 °C
On the Design Design	up to 3 bar up to 12 bar n/a	n/a	n/a	
Spray Pressure Range:	up to 50 psi	up to 200 psi	n/a	n/a

# **Conditions of Use**

Optimum conditions of use are depending on the detailed application requirements and the amount and nature of the soil being removed.

#### **Advantages**

- Leaves a temporary corrosion preventive film on the metal surface minimises scrap rate which improves productivity
- Emulsified oil separates on standing and can be skimmed off in order to increase bath-life reduces maintenance and disposal cost
- Biodegradable surfactant package improves environmental profile
- Versatile, can be used in various applications and is suitable in hard and soft water enables possible product consolidation

# **Typical Characteristics**

Description	Test Method	Unit	Value
Appearance of Concentrate	Visual	-	Clear, light yellow to yellow liquid
Density @ 15 °C	ASTM D4052	g/ml	1.16
pH of Concentrate	ASTM E70-97	-	10.7
pH (3% in Distilled Water)	ASTM E70-97	-	10.3
Cast Iron Corrosion (5% Dilution)	IP 287	-	No stains

Subject to usual manufacturing tolerances.

## Storage

To avoid product deterioration always keep the container/drum tightly sealed. Store the product in a cool, dry place away from direct sunlight. Prevent exposure to frost and avoid water ingress. For optimum product stability, it is preferable to store the product indoors between  $5^{\circ}$ C and  $45^{\circ}$ C /  $41^{\circ}$ F and  $113^{\circ}$ F.

For more details, please refer to the product safety data sheet.

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